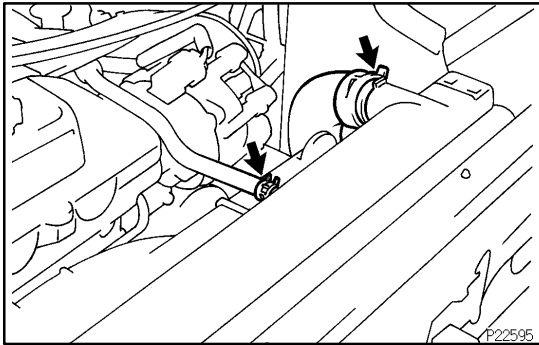
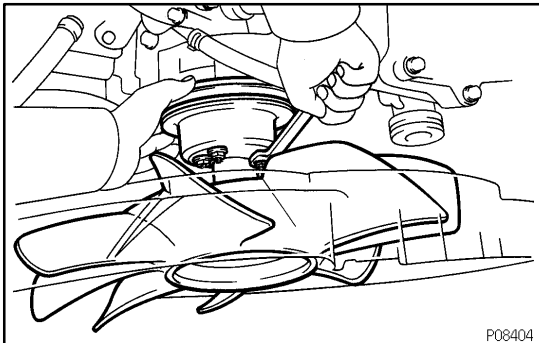




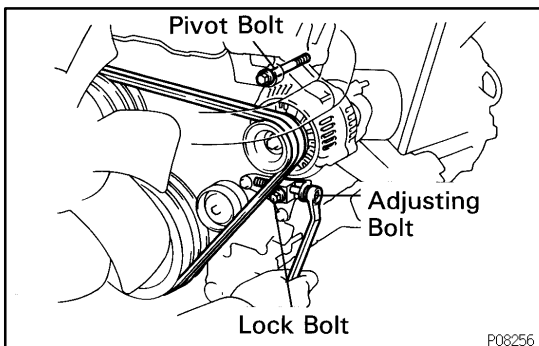
REMOVAL

1. DRAIN ENGINE COOLANT
2. DISCONNECT NO.3 WATER BYPASS HOSE
3. DISCONNECT RADIATOR INLET HOSE

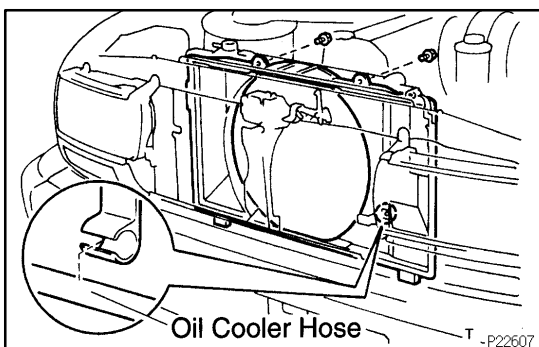


4. REMOVE DRIVE BELTS, FAN WITH FLUID COUPLING, WATER PUMP PULLEY AND FAN SHROUD

- (a) Stretch the belts and loosen the water pump pulley mounting nuts.



- (b) Loosen the lock, pivot and adjusting bolts of the generator, and remove the drive belts.



- (c) Disconnect the oil cooler hose from the clamp on the fan shroud.
- (d) Remove the 2 bolts holding the fan shroud to the radiator.
- (e) Remove the 4 water pump pulley mounting nuts.
- (f) Pull out the fan with fluid coupling, water pump pulley and fan shroud.
- (g) Remove the fan from the fluid coupling.

5. REMOVE WATER PUMP

Remove the 4 bolts, 2 nuts, water pump and gasket.